

**Odessa College  
Machine Technology Department**

**Course Syllabus**

**Course Number: MCHN 1413**

**Course Title: Basic Milling Operations**

**Credit Hours: 4**

**Prerequisites: 1438 or consent of department chair**

**Corequisites: 1438 or consent of department chair**

**Instructor Information**

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**Catalog Description:** MCHN 1413 Basic Milling Operations (CIP 48.0501) (2-6) 4 hours

An introduction to the common types of milling machines, part nomenclature, basic machine operations and procedures, safety, machine mathematics, blueprint reading, and theory. The student will develop a basic understanding of the applications of the milling machine, including operation, setup, tooling, the use of precision measuring tools, and workholding methods. This is a follow-up course to MCHN 1441. Lab fee required. (SCANS 1, 3, 4, 5, 8, 9, 10) Prerequisite or corequisite: MCHN 1438 or consent of department chair.

**Textbook**

Machine Tool Practices 9<sup>th</sup> Edition by Richard R. Kibbe, Roland O. Meyer, John E. Neely, Warren T. White. Copyright 2006 Pearson Prentice Hall

**Supplies**

Safety Glasses, textbook, calculator, 6" steel rule, pencil and notebook

**Special Needs**

Odessa College complies with Section 504 of the Vocational Rehabilitation Act of 1973 and the Americans with Disabilities Act of 1990. If you have any special needs or issues pertaining to your access to and participation in this or any other class at Odessa College, please feel free to contact me to discuss your concerns. You may also call the Office of Disability services at 432-335-6861 to request assistance and accommodations.

## **Learning Resource Center (Library)**

The Library, known as the [Learning Resources Center](#), provides research assistance via the [LRC's catalog](#) (print books, videos, e-books) and [databases](#) (journal and magazine articles). [Research guides](#) covering specific subject areas, [tutorials](#), and the "Ask a Librarian " service provide additional help.

## **Student E-mail**

Please access your [Odessa College Student E-mail](#), by following the link to either set up or update your account: <http://www.odessa.edu/gmail/>. **All assignments or correspondence will be submitted using your Odessa College email.**

## **Student Portal**

Please access your [Odessa College Student E-mail](#), by following the link to either set up or update your account: <http://www.odessa.edu/gmail/>. **All assignments or correspondence will be submitted using your Odessa College email.**

## **Technical Support**

For Blackboard username and password help and for help accessing your online course availability and student email account contact the Student Success Center at 432-335-6878 or online at [https://www.odessa.edu/dept/ssc/helpdesk\\_form.htm](https://www.odessa.edu/dept/ssc/helpdesk_form.htm).

## **Important School Policies**

For information regarding student support services, academic dishonesty, disciplinary actions, special accommodations, or student's and instructors' right to academic freedom can be found in the [Odessa College Student Handbook](#).

## **Learning Outcomes**

Applications and the proper use of a milling machine. Set-up procedures, work processes, and tool selection.

## **Course Requirements**

Students will be expected to be on time with the supplies listed above for every class. Time management is important. Lab exercises and projects are to be completed in class. Tests and final exam are to be completed.

## Method of Evaluation

The evaluation will be determined by tests, homework, tests, and a final exam.

Grade Scale		Weight	
Points	Grade	Lab	25%
90-100	A	Homework	25%
80-89	B	Tests	25%
70-79	C	Final	25%
65-69	D		
0-64	F		

## Attendance Policy

Attendance is expected and necessary. Lectures and demonstrations as well as lab availability is important to your success in this class.

## Academic Ethics

All lab work and testing is to be your own efforts. Any unethical behavior will result in action taken in accordance with Odessa College policies.

## Course Competencies

1. To demonstrate competency in machine shop safety; the student shall be able to:
  - A. Identify and properly use personal protection equipment.
  - B. Recognize and report machine shop hazards.
  - C. Know and apply machine tool safety rules.
  - D. Know and apply hand tool safety rules.
2. To demonstrate competency in print reading, the use of precision measuring tools, and basic shop math; the student shall be able to:
  - A. Interpret and understand blueprints and their symbols.
  - B. Properly use precision measuring tools.
  - C. Perform calculations for shop problems, speeds and feeds.
3. To demonstrate competency in milling machine operation the student shall be able to:
  - A. Operate a milling machine safely.
  - B. Select the proper cutting tools for the operation being performed.
  - C. Set up the machine properly for the machining operation.
  - D. Set up milling machine for the proper speed and feed.
  - E. Square up a block of material.
  - F. Use an edge finder to find part zero.
  - G. Understand and apply the Cartesian coordinate system for part positions.